



24509507

55DU/RX55DU

VON DUPRIN®

Dummy Crossbars

1 Prepare Door.

- a. Draw horizontal center line $39\frac{13}{16}$ " from finished floor.
- b. Tape full size Template 1 or 2, depending on handing of door, to inside face of lock stile and hinge stile. In addition to the templates, refer to Figure 1 (for single door) and Figure 2 (for a pair of doors) for placement of vertical center lines.

NOTE: Be sure center lines for lock/hinge stile cases are parallel to stop or edge of door.

- c. Prepare door as shown. See Figure 3 for metal door application, and Figure 4 for wood door application.

2 Apply Lock Stile Case.

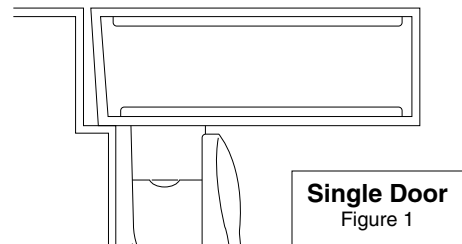
- a. Attach lock stile case to door (See Figure 3 or Figure 4).

3 Apply Hinge Stile Case and Crossbar Tube (Figure 5).

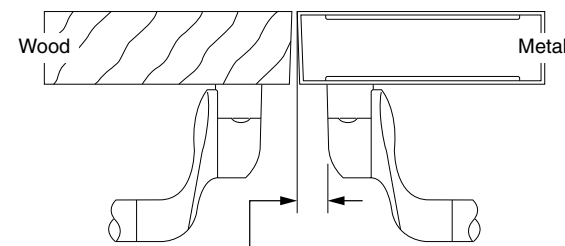
- a. Slip crossbar tube on lock stile and hinge stile lever arms. (See instruction 941009 for cutting crossbar, if necessary.)
- b. Be sure crossbar is level and hinge stile case is parallel to edge of door and approximately on center line of exposed stile.
- c. Using holes in hinge stile case, mark location and prepare door for sex bolts.
- d. Apply hinge stile case with crossbar in place.
- e. Tighten wedge-tite set screws securely with dog key and screwdriver or equivalent for leverage and test crossbar for free action. (See instruction 941009.)

Installation Instructions

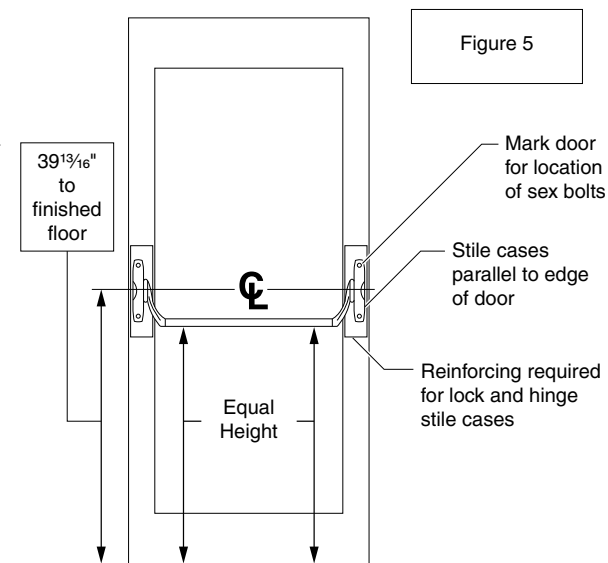
CAUTION: This product does not function as a panic device.



$\frac{1}{4}$ " Min. Suggested Location
(same for hinge stile and lock stile)



$\frac{3}{4}$ " Min. Suggested Location
from edge of door to edge of panic
(same for hinge stile and lock stile)



$39\frac{13}{16}$ " to finished floor

Mark door for location of sex bolts

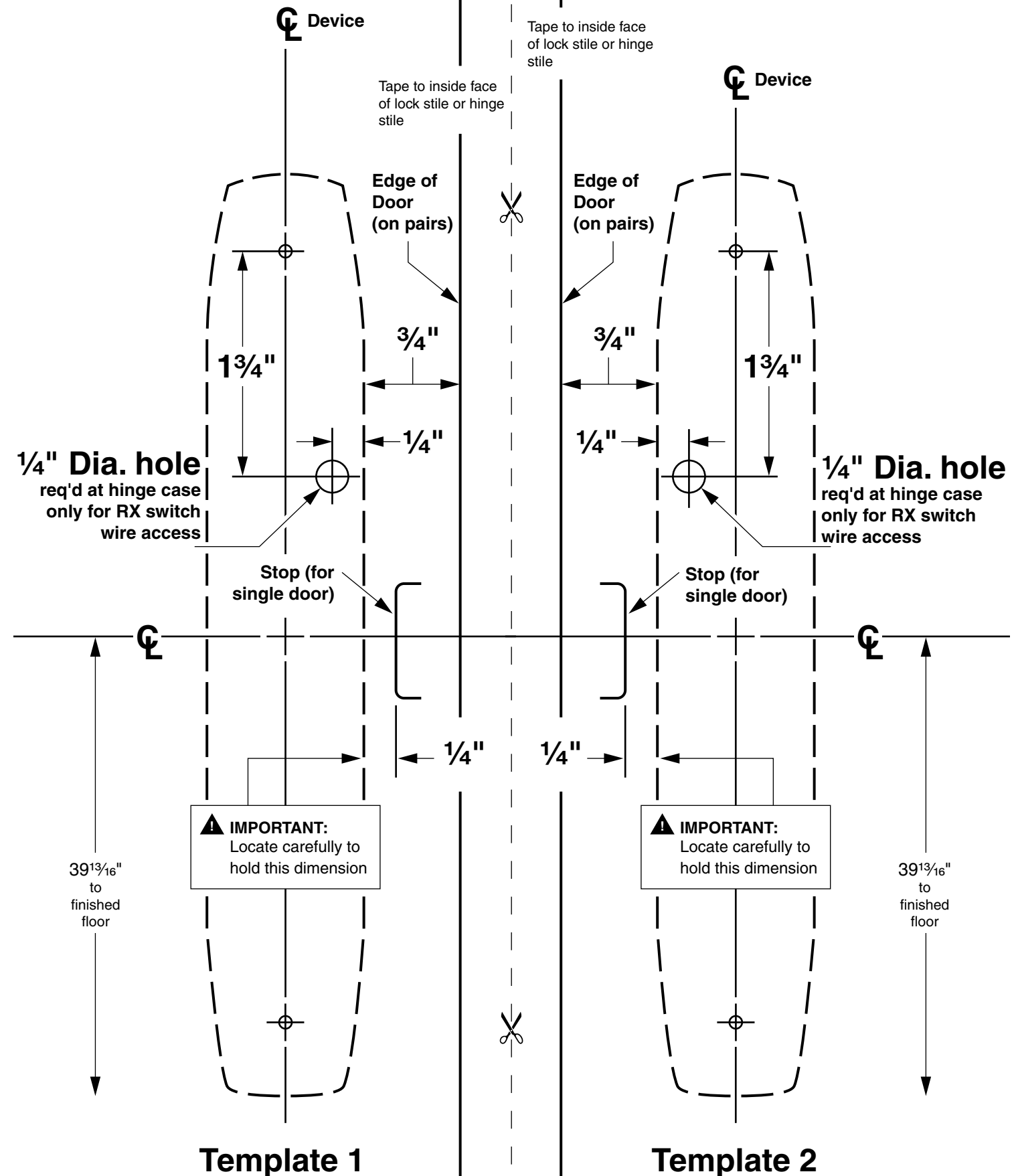
Stile cases parallel to edge of door

Reinforcing required for lock and hinge stile cases

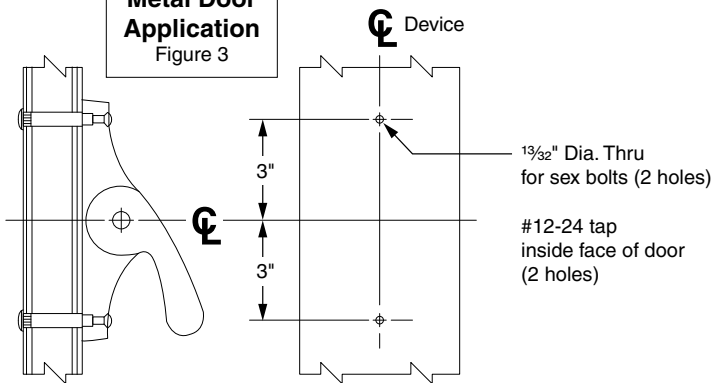
Equal Height

Lock Case Template for RHR Door Hinge Case Template for LHR Door

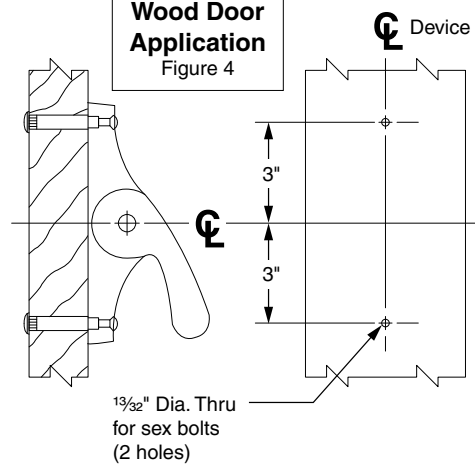
Lock Case Template for LHR Door Hinge Case Template for RHR Door



Metal Door Application Figure 3



Wood Door Application Figure 4



Customer Service

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